

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>014.48600GR</b>	<b>L.19/00249/88 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>4,8X60</b>		<b>ZINCATO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	10,80	11,38	11,04-11,21	10	0
HEAD THICKNESS	2,62	3,00	2,90-2,94	10	0
RADIUS UNDER HEAD	R. 0,80-1,00		0,80-0,85	10	0
RECESS DIAMETER	4,45	4,77	4,70-4,77	10	0
RECESS DEPTH #2	2,01	2,64	2,40-2,48	10	0
FIRST FULL THREAD	1,60 MAX		1,55-1,60	10	0
MAJOR DIAMETER	4,62	4,80	4,76-4,80	10	0
MINOR DIAMETER	3,43	3,58	3,44-3,53	10	0
THREAD ANGLE	60°		60°-61°	10	0
PITCH	1,60		1,60-1,62	10	0
POINT ANGLE	40°	50°	40°-43°	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	58,50	61,50	58,57-58,93	10	0
TORSION	66 KGF-CM MIN.		82-84	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE C		OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WW860	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	78	12	5	3	4	3	5	1	35	2

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>